wherein the glass composition has a φ coefficient of between 0.5 and 0.85 N/(mm^2•°C), a working point of less than 1200°C, a thermal expansion coefficient $\propto_{20\text{-}300}$ of between 60 and 88 x 10^{-7}°C^{-1}, and a strain point of greater than 570°C.

26. (Amended) The composition of claim 19 comprising the following components:

SiO_2	55-75%
Na_2O	4.5-8%
K_2O	2-8%
CaO	7-11%
Al_2O_3	0-7%
ZrO_2	0-8%
MgO	0-5%